

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: REPLACEMENT WINDOW KIT
Job Number	: 45186A-2	Part Number	: D350567113
Estimate Number	: 12349	Drawing Number	: N/A
P.O. Number	:	Project Number	: N/A
This Issue	: 23/01/2009 S.O. No. :	Drawing Revision	: D
Prsht Rev.	: NC	Material	:
First Issue	: 1/1 Type : SMALL / MED FAI	Due Date	: 02/02/2009
Previous Run	: 43817A	Qty:	4 Um: Each
Written By	:		
Checked & Approved By	: <u>JUL 09.01.23</u>		
Comment	: Est Rev:A 04-08-24 New Issue JLM Est Rev:B 08-10-07 as per revD ID verified by:		

### Additional Product

Job Number:



Seq. #: Machine Or Operation:

Description :

1.0

DC

DOCUMENT CONTROL



Comment: Photocopy bluefile & type labels per PPPL 350-567-113 CHG002

N/A

2.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
Pick Packing Kit

3.0

D2463

Seal



Comment: Qty.: 7.5243 f(s)/Unit Total: 30.0572 f(s)

1/2" Seal 86.6" Long  
Batch: 543841

measured 9/2/5

54

4.0

D3290041

Replacement Window Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Replacement Window Assy  
Batch: 42121

5.0

21212

Receptacles



Comment: Qty.: 12.0000 Each(s)/Unit Total: 48.0000 Each(s)

Receptacles  
Batch: M109528

9/2/5

54

54

Friday, 23/01/2009 8:46:40 AM  
Julie Dawson

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: REPLACEMENT WINDOW KIT

Job Number: 45186A

Part Number: D350567113

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

6.0	26006	Camlock Stud
-----	-------	--------------



Comment: Qty.: 12.0000 Each(s)/Unit Total : 48.0000 Each(s)

Camlock Stud

Batch: M110178

56

7.0	2600LW	Camloc Retaining Washer
-----	--------	-------------------------



Comment: Qty.: 12.0000 Each(s)/Unit Total : 48.0000 Each(s)

Camloc Retaining Washer

Batch: M110178

50

8.0	AN526C832R9	Screw
-----	-------------	-------



Comment: Qty.: 21.0000 Each(s)/Unit Total : 84.0000 Each(s)

Screw

Batch: M109545

M110363

50

9.0	AN960JD8	Washer
-----	----------	--------



Comment: Qty.: 42.0000 Each(s)/Unit Total : 168.0000 Each(s)

Washer

Batch: M108335

M110382

50

10.0	MS20426AD34	RIVET
------	-------------	-------



Comment: Qty.: 24.0000 Each(s)/Unit Total : 96.0000 Each(s)

RIVET

Batch: M105976

50

11.0	MS21042L08	Nut
------	------------	-----



Comment: Qty.: 21.0000 Each(s)/Unit Total : 84.0000 Each(s)

Nut

Batch: M109174

50

12.0	FG778150550ROL	7781 9oz Glass 50"x125yd
------	----------------	--------------------------



Comment: Qty.: 18.0000 sf(s)/Unit Total : 72.0000 sf(s)

2sq yd of 7781 9oz Glass 50"x125yd

Batch: M108932

9/12/15

44

50



Friday, 23/01/2009 8:46:40 AM  
Julie Dawson

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: REPLACEMENT WINDOW KIT

Job Number: 45186A

Part Number: D350567113

Job Number:



Seq. #: Machine Or Operation:

13.0

QC4

Description :

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS:

14.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D3511-567-113

Location:

PPP Rev:

PPP 45186

01/2/20

SP

15.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE



09/02/23

at Completion



NF  
09-02-20